

# HOT METAL

SUMMER 2024/25

## POWER & PRECISION AC/DC

**NEW!** TIG230 AC/DC - INTRODUCING UNMATCHED CONTROL

PG 4

## MIG MAGIC

EXPERIENCE MIG WELDING AT ITS BEST

PG 5

## CONSUMABLE ESSENTIALS

TOP-QUALITY FOR EVERY JOB

PG 11

  
New Zealand Limited

Esseti New Zealand Ltd  
PO Box 4189  
Palmerston North

711 Tremaine Avenue  
Palmerston North  
New Zealand

  
XCEL-ARC

**ARE YOU READY?  
REDEMPTION DEALS ARE BACK**

1<sup>st</sup> DECEMBER 2024 - 28<sup>th</sup> FEBRUARY 2025

RECEIVE AN END OF YEAR  
BONUS WITH SELECTED  
XCEL-ARC MACHINES VIA  
REDEMPTION, LIMITED  
TIME ONLY!

See inside for details



SCAN  
HERE



**TIG220DCPFC**  
220AMP DC TIG/MMA  
CLEAR VISION TECHNOLOGY

- Complete Pulse Function
- 2T/4T Trigger, Spot Time
- Start & Final Current Control
- Pre & Post Gas Flow Control
- Up & Down Slope Control
- Arc Force Control
- Generator Compatible
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	20% @ 220A
	@ 25°C 40% @ 220A
Current Range MMA	20 - 160A
Current Range TIG	5 - 220A
OCV (VRD Off)	68V
Rated Output	5A/10.2V - 220A/18.8V
Weight	8.9kg

**BONUS**  
Via Redemption



**\$1,992.00**  
Including GST  
\$1,732.17 excluding GST  
XA-RZTIG220PFC-T2

C/w ARC T2FX x 8m Flexi TIG Torch,  
Arc Set x 4m, Argon Flowtube Regulator

**TIG200AC/DCPFC**  
200AMP AC/DC TIG/MMA  
CLEAR VISION TECHNOLOGY

- AC Square Wave
- AC Balance & HZ Control
- User Friendly Digital Interface
- Full Digital Pulse Functionality
- Full Weld Control Functionality
- Remote Amperage Capable
- Automatic Arc Ignition Control
- Arc Force Current Control
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	20% @ 200A
	60% @ 115A
Current Range MMA	20 - 160A
Current Range TIG	5 - 200A
No Load Voltage	65V
Rated Output	5A/20.8V - 200A/18V
Weight	11.7kg

**BONUS**  
Via Redemption



**\$3,010.00**  
Including GST  
\$2,617.39 excluding GST  
XA-RZTIG200ACDCPFC-T3

C/w ARC T3FX x 4m Flexi TIG Torch,  
Arc Set x 4m, Argon Flowtube Regulator

**TIG200RZAC/DC**  
200AMP AC/DC TIG/MMA

- HF Arc Start
- 2/4T Trigger Function
- AC Balance Control
- AC Frequency Control
- Pulse Control Function
- Pre & Post Gas Control
- Down Slope Control
- Remote Amperage Capable
- Electrode Hot Start & Arc Force
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	25% @ 200A TIG
	30% @ 160A MMA
Current Range TIG	10 - 200A
Current Range MMA	10 - 160A
Rated Power	6.9 KVA
I <sub>eff</sub>	15 Amps
Dimensions (mm)	566x224x405
Weight	15kg



**\$2,564.99**  
Including GST  
\$2,230.43 excluding GST  
XA-TIG200RZ ACDC-K

C/w XA26FX x 4m Flexi TIG Torch & Spares,  
Arc Set x 4m, Argon Flowtube Regulator

**ARC140**  
140AMP DC MMA/TIG

- MMA (stick electrode)
  - VRD
  - Hot Start
  - Arc Force
- DC-TIG - Lift Arc Ignition
- Generator Compatible
- Compliant to AS/NZ 60974-1



Power Supply	240V - 1Ph
Duty Cycle @ 40°C	20% @ 140A
	@ 25°C 40% @ 140A
Current Range MMA	20 - 140A
Current Range TIG	10 - 140A
OCV (VRD Off)	78V
Weight	5.5kg



C/w 4m Arc Set  
(incl. Twist Type Electrode Holder)  
Tig Torch is Optional and Extra

**\$674.00**  
Including GST  
\$586.09 excluding GST  
XA-RZARC140-K

**TIG320AC/DC**  
TIG/MMA INVERTER WELDER  
WATER COOLED PACKAGE  
INDUSTRIAL 3-PHASE



- AC TIG
  - HF Arc Ignition
  - Lift Arc Ignition
  - Square Wave Form
  - Trapezoidal Wave Form
  - Sine Wave Form
  - AC Frequency Control
  - AC Balance Control
- DC TIG
  - HF Arc Ignition
  - Lift Arc Ignition
- MIX ARC TIG (AC-DC)
  - HF Arc Ignition
  - Lift Arc Ignition
  - AC Wave Hz Control
  - AC-DC Mix Cycle % Control
  - AC-DC Mix Pulse Hz Control
- Digital Weld Sequence Control
  - Pre & Post Gas Control
  - Start & Final Amp Control
  - Up & Down Slope Control
  - 2T,2S/4T,4S Trigger Select
  - Job Memory Storage
  - Store & Select 50 Programs
- Digital Pulse Control
  - Peak & Base Amp Select
  - Pulse Frequency Control
  - Pulse Width Control
- MMA (Stick Electrode)
  - AC & DC Output
  - Ignition Amp Control
  - Ignition Time Control
  - Arc Force Control



**BONUS**  
Via Redemption



Power Supply	415V - 3 Phase
Duty Cycle @ 40°C	30% @ 320A TIG
	30% @ 270A MMA
Current Range TIG	10 - 320A
Current Range MMA	10 - 270A
Rated Input Power	10 kVA
Certification Approval	AS/NZS60974-1

**COMPLETE PACKAGE DEAL**  
Comprises RAZORWELD TIG320ACDC Power Source, Water Cooler, Machine Trolley, ARC T4W Water Cooled Tig Torch x 8m with Starter Kit, Earth Lead x 4m, Arc Lead x 4m, Argon Flowtube Regulator

**\$8,619.00**  
Including GST  
\$7,494.78 excluding GST  
XA-TIG320RZ ACDC-K



# RAZORWELD

## ARC160

### ARC160PFC 160AMP DC MMA/TIG

- Clear Vision Technology
- Intelligent Synergic Control
- Power Factor Correction (PFC)
- MMA (Stick) with Adjustable Anti-stick, Hot Start & Arc Force
- DC-TIG - Smart Lift TIG
- Wireless Remote Control Ready
- Generator Compatible
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 160A
@ 25°C	35% @ 160A
Current Range MMA	20 - 160A
Current Range TIG	10 - 160A
OCV (VRD Off)	78V
Rated Power	5.0 KVA
Weight	7.2kg

C/w 4m Arc Set (incl. Twist Type Electrode Holder)

Tig Torch is Optional and Extra



**\$774.00**  
Including GST  
\$673.04 excluding GST  
XA-RZARC160PFC-K

# RAZORWELD

## ARC180

### ARC180 180AMP DC MMA/TIG

- Clear Vision Technology
- MMA (stick electrode) - VRD
- Hot Start, Arc Force
- Anti Stick
- DC-TIG - Lift Arc Ignition
- Generator Compatible
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	20% @ 180A
@ 25°C	40% @ 180A
Current Range MMA	20 - 180A
Current Range TIG	10 - 180A
OCV (VRD Off)	78V
Dimensions (mm)	370x125x255
Weight	5.8kg

C/w 4m Arc Set (incl. Twist Type Electrode Holder)

Tig Torch is Optional and Extra



**\$736.00**  
Including GST  
\$640.00 excluding GST  
XA-RZARC180-K

# RAZORWELD

## ARC200

### ARC200PFC 200AMP DC MMA/TIG

- Clear Vision Technology
- Intelligent Synergic Control
- Power Factor Correction (PFC)
- MMA (Stick) with Adjustable Anti-stick, Hot Start & Arc Force
- DC-TIG - Smart Lift TIG
- Wireless Remote Control Ready
- Generator Compatible
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	25% @ 200A
@ 25°C	40% @ 200A
Current Range MMA	20 - 200A
Current Range TIG	10 - 200A
OCV (VRD Off)	78V
Rated Power	6.8 KVA
Weight	7.6kg

C/w 4m Arc Set (incl. Twist Type Electrode Holder)

Tig Torch is Optional and Extra



**\$927.00**  
Including GST  
\$806.09 excluding GST  
XA-RZARC200PFC-K

# RAZORCUT

## CUT45CNC

### CUT45CNC 45AMP PLASMA CUTTI

WITH ALL NEW  
CNC CONNECTION

- 16mm Clean Cut on Steel
- 25mm Sever Cut on Steel
- CNC Connectivity
- PFC - Power Factor Correction
- Pilot Arc Low Frequency Start
- 4T Function for Automatic use
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	25% @ 45A
@ 25°C	60% @ 30A
Rated Input Power	5.3KVA
Air Flow Draw	6.7cfm
Air Pressure	75psi
Weight	10Kg
Dimensions (mm)	546x166x341

C/w 6m SC80 Suregrip™ Plasma Torch, Earth Lead and Spares.



**\$2,107.00**  
Including GST  
\$1,832.00 excluding GST  
XA-RZCUT45CNC-K

# RAZORCUT

## CUT80RZ

### CUT80 80AMP PLASMA CUTTER

- 30mm Clean Cut on Steel
- 35mm Sever Cut on Steel
- CNC Connect Ready
- Pilot Arc Low Frequency Start
- 4T Function for Automatic use
- Compliant to AS/NZ 60974-1

Power Supply	415V - 3Ph
Duty Cycle @ 40°C	40% @ 80A
@ 25°C	80% @ 80A
Rated Output Volatge	112V
Air Flow Draw	7.5cfm
Air Pressure	80psi
Weight	16Kg
Dimensions (mm)	560x220x415

C/w 6m SC120 Suregrip™ Plasma Torch, Earth Lead and Spares.



**\$2,725.00**  
Including GST  
\$2,369.56 excluding GST  
XA-CUT80RZ-K

# RAZORCUT

## CUT120RZ

### CUT120 120AMP PLASMA CUTTER MADE FOR THE PROFESSIONAL NEEDING MAXIMUM POWER FROM A PORTABLE MACHINE

- 120 Amp @ 35% Duty Cycle - 415V
- 45mm Clean Cut on Steel
- 60mm Sever Cut on Steel
- Digital Screen
- CNC Connect Ready
- Pilot Arc Low Frequency Start
- 4T Function for Automatic use
- Compliant to AS/NZ 60974-1

Power Supply	415V - 3Ph
Duty Cycle @ 40°C	60% @ 120A
Current Range	20-120A
No Load Voltage	420V
Air Flow Draw	7.0cfm
Air Pressure	75psi
Weight	24Kg
Dimensions (mm)	560x220x415

C/w 6m SC120 Suregrip™ Plasma Torch, Earth Lead and Spares.



**\$5,330.00**  
Including GST  
\$4,634.78 excluding GST  
XA-CUT120RZ-K

**TIG230AC/DC**  
230AMP DC TIG/MMA

**BRAND NEW MODEL**

- Silicon Carbide Technology
- Dual Plug Compatibility
- 5" Colour LCD Touchscreen
- Power Factor Correction (PFC)
- Foot Control Ready
- Speed Start and TackPlus
- Steady Arc
- TIG Smart-Set
- Mixed AC/DC
- Compliant to AS/NZ 60974-1



Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 230A 60% @ 115A
Current Range TIG	2 - 230A
Current Range MMA	10 - 200A
Weight	20.6Kg
Dimensions (mm)	680x210x395

- IGBT INVERTER TECHNOLOGY
- TIG AC/DC HF MULTIWAVE AC
- 5" COLOUR LCD TOUCHSCREEN
- DUAL INPUT 10A/15A
- REMOTE AMP CONTROL READY
- POWER FACTOR CORRECTION
- SMART FAN
- JOB MEMORY

**EXTRA CONTROL WITH ADVANCED TIG PARAMETERS**

C/w ARC T3FX x 4m Flexi TIG Torch, Arc Set x 4m, Argon Flowtube Regulator

**\$4,887.50**  
Including GST  
\$4,250.00 excluding GST  
XA-TIG230RZACDC-K

**TIG 230 AC/DC TROLLEY**  
STREAMLINED MANEUVERABILITY



Maximise your flexibility, portability and manoeuvrability with the TIG 230 AC/DC Trolley.

- Transport your machine and gas gear wherever you need
- Easily secure the TIG 230 AC/DC to the trolley
- Holds up to a G size gas cylinder

**\$552.00**  
Including GST  
\$480.00 excluding GST  
XA-TR230ACDC

**TIG 230 AC/DC WATER COOLER**  
MAXIMIZE YOUR TIG WELDING PERFORMANCE

The perfect accessory, the TIG 230 AC/DC Water Cooler, helps you maximise your TIG welding performance.

- Weld at higher amperages and for longer periods of time without overheating
- Extend the life of the TIG consumables when combined with the T4W Water-Cooled TIG Torch
- Bi-Flow™ Technology – a series of high-capacity cooling chambers – removes excessive heat at the source for greater performance from the TIG Torch



**\$902.75**  
Including GST  
\$785.00 excluding GST  
XA-WCMINI

**T4W WATER-COOLED TIG TORCH**  
ADVANCED DESIGN FOR ENHANCED PERFORMANCE



**\$806.73**  
Including GST  
\$701.50 excluding GST  
ARC-T4W-BM

**EVOLVE200PULSE**  
200AMP PULSE MIG/TIG/MMA  
SETTING A NEW STANDARD  
SYNERGIC OPERATION

- Multifunction MIG/TIG/MMA
- 5" LCD Touch Screen
- Single Pulse & Double Pulse MIG
- Synergic MIG with over 100 programs
- MIG Gas/Gasless
- 5kg Spool Capacity
- Spoolgun & Push-Pull Ready
- DC-TIG with HF Start & Gas Solenoid
- TIG Pulse, Slope & Gas Timer Controls
- MMA with Anti-Stick, Arc Force & Power Limit
- Unique EVOLVE Smart App for device connectivity
- Compliant to AS/NZ 60974-1



Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 200A 40% @ 200A
Current Range MIG	40 - 200A
Current Range TIG	5 - 200A
Current Range MMA	20 - 180A
Rated Power	11 KVA
Dimensions	605x230x400mm
Weight	17kg



- SINGLE & DOUBLE PULSE MIG
- SYNERGIC PROGRAMS
- WIRELESS APP CONTROL
- 4 GEARED WIRE DRIVE
- TOUCH LCD SCREEN

MIG • TIG • MMA

C/w 3m DM26 Suregrip™ Mig Torch with Remote Controls, Arc Set x 4m, Twin Gauge Argon Regulator.  
Tig Torch is Optional and Extra

**\$3,955.00**  
Including GST  
\$3,439.13 excluding GST  
XA-MIG200EP-K

**ARC630**  
630AMP DC MMA/CAG/TIG

- New MCU control system
- MMA (stick electrode)
  - Selectable On/Off VRD
  - Hot start
  - Arc Force
  - Excellent arc stability
- DC-TIG
  - Lift Arc Ignition
  - Ultra smooth DC-TIG current
- Arc Air Gouging Mode with High OCV
- Generator Compatible
- Thermal overload protection
- Tolerant to variable power supply
- Compliant to AS/NZ 60974-1



Power Supply	415V - 3Ph
I <sub>eff</sub> MMA	31.0 Amps
TIG	31.6 Amps
I <sub>Max</sub> MMA	62.0 Amps
TIG	50.0 Amps
Duty Cycle @ 40°C	25% @ 630A MMA 100% @ 315A MMA 40% @ 630A TIG 100% @ 400A TIG

OCV (VRD Off)	90V
Power Factor	0.7
Efficiency	≥80
Weight	33.5kg
Certification Approval	AS/NZ60974-1

C/w Machine and Manual  
Earth Lead & Arc Lead are optional and Extra



**\$3,969.00**  
Including GST  
\$3,451.30 excluding GST  
XA-ARC630RZ-K



## MIG220 220AMP DC MIG/TIG/MMA

- HD Backlit Interface
- Synergic MIG Control
- Gas & Gasless MIG
- Geared Wire Drive
- DC Lift Arc TIG
- Advanced MMA Features
- Optional Remote Control
- Smart Fan
- Spool Gun Ready
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 220A 60% @ 110A
Current Range MIG	30 - 220A
Current Range TIG	5 - 220A
Current Range MMA	20 - 180A
Weight	15.1Kg
Dimensions (mm)	560x220x400

C/w 3m M24 Digital MIG Torch, Arc Set x 4m, Twin Gauge Argon Regulator  
Tig Torch is Optional and Extra



**BONUS**  
Via Redemption

**\$1,763.00**  
Including GST

\$1,533.04 excluding GST  
XA-RZMIG220-K



## MIG350WRZ 350AMP DC MIG/TIG/MMA

The RAZORWELD™ 350 is a powerful workshop machine with MIG, TIG and STICK welding functions. Built with solid construction, this machine is designed to withstand the toughest conditions. The RAZORWELD™ 350 is also Spool Gun and Push-Pull Gun ready, providing MIG welding capabilities across every spool size. RAZORWELD™ 350 is designed for superior performance, offering the highest quality of welds from Xcel Arc's range.

- Multifunction MIG/TIG/MMA
- MIG Gas/Gasless
- Inductance & Burn Back Control
- Soft Start MIG
- Spool Gun Ready
- 15Kg Spool Capacity
- DC TIG - Lift Arc
- MMA Hot Start
- Compliant to AS/NZ 60974-1

Power Supply	415V - 3Ph
Duty Cycle @ 40°C	40% @ 350A 70% @ 350A @ 25°C
Current Range MIG	50 - 350A
Current Range TIG-MMA	20 - 350A
Weight	58Kg
Dimensions (mm)	900x400x785

C/w 4m XA36 Suregrip™ BZL Series Mig Torch, Arc Set x 4m, Twin Gauge Argon Regulator  
Tig Torch is Optional and Extra



**BONUS**  
Via Redemption



- 15KG SPOOL CAPACITY
- GEARED WIRE DRIVE
- SPOOL GUN READY
- PUSH-PULL READY

**\$3,395.00**  
Including GST

\$2,952.17 excluding GST  
XA-MIG350WRZ-K

## MIG250PFC 250AMP DC MIG/TIG/MMA

- HD Backlit Interface
- Synergic MIG Control
- Gas & Gasless MIG & 15Kg Spool Capacity
- Power Factor Correction (PFC)
- Spool Gun Ready
- 4 Geared Wire Drive
- Trigger Controlled DC Lift Arc TIG
- Advanced MMA Features
- Smart Fan
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	20% @ 250A, 60% @ 144A
Current Range MIG	30 - 250A
Current Range TIG	5 - 250A
Current Range MMA	20 - 220A
Weight	25.5Kg
Dimensions (mm)	700x280x511

C/w 4m M24 Digital MIG Torch, Arc Set x 4m, Twin Gauge Argon Regulator  
Tig Torch is Optional and Extra



**BRAND NEW MODEL**



**\$2,683.00**  
Including GST

\$2,333.04 excluding GST  
XA-RZMIG250PFC-K

## MIG250WPFC 250AMP DC MIG/TIG/MMA

- HD Backlit Interface
- Synergic MIG Control
- Gas & Gasless MIG
- Power Factor Correction (PFC)
- Spool Gun/ Push-Pull Gun Ready
- 4 Geared Wire Drive
- DC Lift Arc TIG
- Advanced MMA Features
- Smart Fan
- Foot Control Ready
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	20% @ 250A, 60% @ 144A
Current Range MIG	30 - 250A
Current Range TIG	5 - 250A
Current Range MMA	20 - 220A
Weight	41.3Kg
Dimensions (mm)	900x480x760

C/w 4m M24 Digital MIG Torch, Arc Set x 4m, Twin Gauge Argon Regulator  
Tig Torch is Optional and Extra



**BONUS**  
Via Redemption

**\$2,882.00**  
Including GST

\$2,506.09 excluding GST  
XA-RZMIG250WPFC-K



## MIG500RZSWF 500AMP DC MIG/TIG/MMA INDUSTRIAL WORKHORSE

**THE BEAST!**



- Heavy Duty Industrial 3-Phase
- New Arc Air Gouging Function
- Integral Water-Cooler Ready
- Digital Controls
- Push Pull & Spool Gun Ready
- 10m Interconnecting Cables
- MIG Inductance Control
- MIG Burn Back Control
- MIG Crater Current Control
- Approved to AS/NZ 60974-1

Power Supply	415V - 3Ph
Duty Cycle @ 40°C	60% @ 500A 80% @ 500A @ 25°C
Current Range MIG	50 - 500A
Current Range TIG-MMA	20 - 350A
Rated Power	24.7 KVA

C/w 4m XA38 Suregrip™ Mig Torch, Arc Set x 4m, Twin Gauge Argon Regulator  
Tig Torch is Optional and Extra



**BONUS**  
Via Redemption



**\$7,130.00**  
Including GST

\$6,200.00 excluding GST  
XA-MIG500RZSWF-K



## SYNERGIC MIG135 135AMP MIG/TIG/MMA WELDER SINGLE KNOB MIG CONTROL

- Multi-process MIG, TIG, MMA (Stick)
- MIG Gas, Gasless capability
- 1Kg Spool Size
- Automatic Burn Back
- DC Lift Arc TIG
- Light Weight 5.2kg
- Certified & Approved to AS/NZS 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 135A
@ 25°C	40% @ 135A
I <sub>eff</sub>	8.4A
Amp Range MIG	40 - 135A
Amp Range TIG	20 - 120A
Amp Range MMA	20 - 120A
Rated Power	8.0 kVA



**\$593.00**  
**Including GST**  
\$515.65 excluding GST  
XA-MIG135V-K

Supplied with Fixed Mig Torch, Earth Lead, Drive Roll Set,  
1kg Spool Gasless Wire.



## SYNERGIC MIG165 165AMP DC MIG/TIG/MMA

- MIG Gas/Gasless Capability
- Synergic & Manual MIG
- MIG Inductance Control
- 2T/4T Trigger Control
- DC TIG - Lift Arc
- 5kg Spool Capacity
- Euro Torch Connection
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	10% @ 165A MIG
Duty Cycle @ 25°C	25% @ 165A MIG
Current Range MIG	30 - 165A
Current Range MMA	20 - 140A
Current Range TIG	20 - 160A
Dimensions (mm)	500x210x385
Weight	10kg



**\$877.00**  
**Including GST**  
\$762.61 excluding GST  
XA-MIG165V-K

C/w M15 Series Mig Torch, Arc Set x 3m,  
Twin Gauge Argon Regulator  
Tig Torch is Optional and Extra

## VIPER MIG185 180AMP DC MIG/TIG/MMA



- Modern IGBT Inverter Technology
- MIG Gas/Gasless Capability
- Wire Inch / Burn Back Control
- Welds Excellent with CO<sub>2</sub> Gas
- 5kg Spool Capacity
- Euro Torch Connection
- MMA Electrode Hot Start
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	10% @ 180A
@ 25°C	25% @ 180A
Current Range MIG	30 - 180A
Current Range MMA	10 - 160A
Rated Power	7.1 KVA
I <sub>eff</sub>	9.8 Amps
Dimensions (mm)	553x214x388
Weight	12.0kg



**\$1,239.00**  
**Including GST**  
\$1,077.39 excluding GST  
XA-MIG185V-K

C/w M15 Series Mig Torch, Arc Set x 3m,  
Twin Gauge Argon Regulator  
Tig Torch is Optional and Extra



CUT30mkII

## VIPER CUT30MKII PLASMA CUTTER

- Modern IGBT Technology
- Pilot Arc Non Contact Start
- Contact Start Capable
- Drag Cutting Capable
- High Quality Surecut SC40 Torch
- Pre-set Air with Auto Drain
- Generator Compatible

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 30A
Current Range	20 - 30A
Rated Input	7.5 kVA
Rated Output	92V
Clean Cutting	10mm Steel
Sever Cutting	12mm Steel
Air Flow Draw	170 (L/min)
Air Pressure	70-87 psi
Dimensions (mm)	534x166x343
Weight	8.5kg
Certification Approval	AS/NZ 60974-1



C/w SureCut™ SC40 Plasma Torch x 4m &  
Earth Lead x 3m

**\$1,050.00**  
**Including GST**  
\$913.04 excluding GST  
XA-CUT30VMK2-K

## VIPER TIG200P 200AMP DC PULSE TIG

- Modern IGBT Inverter Technology
- DC TIG HF Arc Ignition
- Pulse Control 0.2~200Hz
- 2T/4T Trigger
- Post Gas Flow Control
- Remote Amp Control from Torch
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	30% @ 200A
@ 25°C	60% @ 200A
Current Range TIG	10 - 200A
Current Range MMA	10 - 160A
Rated Power	8.0 KVA
Dimensions (mm)	420x160x330
Weight	7.5kg



**BONUS**  
Via Redemption

C/w 8m XA17FX Suregrip™ Series Tig Torch with  
Remote Amp Control, Arc Set x 4m, Argon Flow Regulator

**\$1,181.00**  
**Including GST**  
\$1,026.96 excluding GST  
XA-TIG200VP-K

## VIPER TIG180AC/DC 180AMP AC/DC TIG/MMA

**CLEARANCE**  
**LIMITED STOCK**

- HF Arc Start
- 2/4T Trigger Function
- AC Square Wave
- AC Balance & Frequency Control
- Full Digital Pulse Functionality
- Remote Amperage Capable
- MMA with VRD
- Pre & Post Gas Flow Control
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 180A
@ 25°C	40% @ 180A
Current Range TIG	5 - 180A
Current Range MMA	10 - 130A
Rated Power	8.0 KVA
I <sub>eff</sub>	10 Amps
Dimensions (mm)	502x218x382
Weight	7.5kg



C/w ARC T2FX x 4m Flexi-Neck TIG Torch,  
Arc Set x 4m, Argon Flow Regulator

**\$1,493.85**  
**Including GST**  
\$1,299.00 excluding GST  
XA-TIG180V ACDC-T2





ARC140

## VIPER ARC140 140AMP DC MMA WELDER

- Modern IGBT Inverter Technology
- 10 Amp 240V Power Supply
- MMA Hot Start Electrode
- MMA Arc Force
- Generator Compatible
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 140A
@ 25°C	40% @ 140A
Current Range	20 - 140A
Rated Power	6.5 KVA
Efficiency	10 Amps
Dimensions (mm)	295x135x270
Weight	3.8kg



**GENUINE  
UPGRADE**

C/w 2.5m Arc Lead Set

**\$320.00**  
**Including GST**  
\$278.26 excluding GST  
XA-VA140

## VIPER ARC160 160AMP DC MMA WELDER

ARC160

- Modern IGBT Inverter Technology
- MMA Hot Start Electrode
- MMA Arc Force
- Generator Compatible
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 160A
@ 25°C	40% @ 160A
Current Range	20 - 160A
Rated Power	8.0 KVA
Efficiency	12.5 Amps
Dimensions (mm)	295x135x270
Weight	4.0kg



**BONUS**  
Via Redemption

C/w 2.5m Arc Lead Set

**\$333.00**  
**Including GST**  
\$289.56 excluding GST  
XA-VA160



## MACHINE TROLLEY INVERTER WELDERS

- Universal design with cylinder tray
- Easy to assemble kitset
- Heavy gauge metal
- Solid rubber rear wheels
- Good quality front wheel castors
- Top Tray 500 x 300mm
- Size: 700 x 300 x 775mm



**\$115.00**  
**Including GST**  
\$100.00 excluding GST  
XA-TR165-190



## MACHINE TROLLEY SLIDING DRAWERS

- Ideal for small inverter welders
- Solid design with cylinder rack
- Easy to assemble flat pack kitset
- Solid rubber rear wheels
- Quality front wheel castors
- Multi-positional front handle
- Top Tray 520 x 280mm
- Size: 710 x 370 x 845mm



**\$249.00**  
**Including GST**  
\$216.52 excluding GST  
XA-TRD



## PROBAN WELDING JACKET PROBAN TREATED COTTON

Xcel-Arc Black-Series Welding Jackets are comfortable and designed for use in tough conditions. The lightweight Proban® treated cotton body and sleeves provide great manoeuvrability, while the use of Kevlar® thread enhances the jackets durability.



- PROBAN® Treated Flame-Retardant Cotton Body
- Kevlar® Stitching
- Great manoeuvrability
- High Quality, Low Cost
- Kiwi Sizing: M, L, XL, XXL & XXXL

XA-BPJ-M	Medium
XA-BPJ-L	Large
XA-BPJ-XL	X-Large
XA-BPJ-XXL	XX-Large
XA-BPJ-XXXL	XXX-Large

**\$75.00**  
**Including GST**  
\$65.22 excluding GST



## BLACK WELDING JACKET PROBAN TREATED COTTON BODY LEATHER SLEEVES

Xcel-Arc Black-Series Welding Jackets are comfortable and designed for extended use under tough conditions. Full leather sleeves provide protection against spatter, while the use of Kevlar® thread enhances the jackets durability.



- PROBAN® Treated Flame-Retardant Cotton Body
- Premium Cowhide Leather Sleeves
- Kevlar® Stitching
- Great manoeuvrability
- Kiwi Sizing: M, L, XL, XXL, XXXL

XA-BLPJ-M	Medium
XA-BLPJ-L	Large
XA-BLPJ-XL	X-Large
XA-BLPJ-XXL	XX-Large
XA-BLPJ-XXXL	XXX-Large

**\$106.00**  
**Including GST**  
\$92.17 excluding GST



## WELDING APRON COWHIDE LEATHER

Xcel-Arc Black Series Leather Welding Aprons are made from highly durable and pliable split cowhide. Genuine Kevlar® thread is used in all stitching, providing high strength and durability. A unique cross over strap design includes easily adjustable straps. Available in black and one size fits all at 107cm in length.



Extra Long 107cm Length  
One Size Fits All

XA-BLA Black Leather Welding Apron 107cm Length

**\$81.39**  
**Including GST**  
\$70.77 excluding GST

**MULTI195MAX**  
195AMP MIG/TIG/MMA  
3 IN 1 MULTI PROCESS WELDER

**3 IN ONE**  
SYNERGIC

- 10A Plug
- MIG, TIG, MMA
- 4" LCD Screen
- Power Factor Correction (PFC)
- Job Memory
- IP21 Rating
- Dual Gas Input
- Smart Fan
- Foot Control Ready
- Compliant to AS/NZ 60974-1



Power Supply	240V – 1ph
Duty Cycle @ 40°C MIG	15% @ 195A, 60% @ 98A
Current Range MIG	25 – 195A
Duty Cycle @ 40°C TIG	30% @ 195A, 60% @ 138A
Current Range TIG	5-195A
Duty Cycle @ 40°C MMA	15% @ 195A, 60% @ 98A
Current Range MMA	5-195A
Min Generator Power	8.5kVa
Dimensions	470x190x350mm
Weight	11.8kg



**\$1,552.50**  
Including GST

\$1,350.00 excluding GST  
XA-MIG195RZMTS-K

C/w XA M22 MIG Torch x 3m 250A, 4m XA17 TIG Flex Head Torch, Arc Set x 4m, Twin Gauge Argon Regulator

**MULTI230AC/DC**  
230AMP AC/DC MIG/MMA  
4 IN 1 MULTI PROCESS WELDER

**4 IN ONE**

- True 4 IN 1 Multiprocess
- MIG, AC/DC TIG, MMA
- 5" LCD Screen
- Dual Plug Capable (10A & 15A)
- Power Factor Correction (PFC)
- 100+ Synergic Programs
- Job Memory
- Dual Gas Input
- Geared Wire Drive
- Smart Fan
- Generator Compatible
- Compliant to AS/NZ 60974-1



Power Supply	240V – 1ph
Duty Cycle @ 40°C	10% @ 200A (10A) / 25% @ 230A (15A)
Duty Cycle @ 25°C	40% @ 200A (10A) / 60% @ 230A (15A)
Current Range MIG	25 – 200A (10A) / 25 – 230A (15A)
Current Range TIG	10 – 200A (10A / 15A)
Current Range MMA	10 – 200A (10A / 15A)
Min Generator Power	8.5kVa (10A) / 10kVa (15A)
Dimensions	660x210x330mm
Weight	20kg



**\$2,930.00**  
Including GST

C/w XA M22 MIG Torch x 3m 250A, ARC 4m T3FX TIG Torch + Spares, Arc Set x 4m, Argon Regulator and 15amp to 10amp converter

\$2,547.83 excluding GST  
XA-MIG230RZMTS-K

**AIR/LPG HEATING TORCH WITH PILOT FLAME**

The heating torch handle is fitted with an adjustable pilot light for a soft flame burn, depressing the lever delivers full gas flow to supply the heating flame.



**\$126.50**  
Including GST  
\$110.00 excluding GST  
XG-PH01-8A

**AIR PROPANE (LPG) BURNERS FOR HEATING**

Important: When attaching any of the above optional nozzles to the PH01 Torch, the XG-G0 series torch neck is required.



Code	Description	+GST	Inclusive
XG-H30	XG PH Stainless Steel Burner 30mm Ø	\$17.00	\$19.55
XG-H40	XG PH Stainless Steel Burner 40mm Ø	\$21.00	\$24.15
XG-H50	XG PH Stainless Steel Burner 50mm Ø	\$29.00	\$33.35
XG-H60	XG PH Stainless Steel Burner 60mm Ø	\$38.00	\$43.70

**TORCH NECKS FOR PH01 HANDLE**

Important: When attaching any of the above optional nozzles to the PH01 Torch, the XG-G0 series torch neck is required.



Code	Description	+GST	Inclusive
XG-G065	XG PH Torch Neck 150 mm length	\$12.00	\$13.80
XG-G067	XG PH Torch Neck 350 mm length	\$18.50	\$21.28
XG-G070	XG PH Torch Neck 750 mm length	\$32.00	\$36.80

**MIG SPOOL GUNS IDEAL FOR DISTANCE & SOFT WIRE WELDING**

**SUREGRIP SP15 150 AMP**

A versatile spool gun ideal for Panel Beating applications using 0.6mm wire, silicon bronze 0.9mm wire. Capable to weld aluminium up to 4mm thick using 0.9mm Aluminium wire.

- Air Cooled 150 Amps
- 50% Duty Cycle with Argon Gas
- 6 Metre Cable Length
- Euro Connection
- 24v Motor
- External Wire Tensioner
- Duraflex Cable System



SUREGRIP SP15  
150 AMP

**\$785.00**  
Including GST  
\$682.61 excluding GST  
XASP15-24-P1-60ER

**SUREGRIP SP24 200 / SP36 270 AMP**

Industrial series spool gun ideal for distance welding using most wires. Ideal for Aluminium welding applications.

- Air Cooled 200 & 270 Amps
- 60% Duty Cycle with Argon Gas
- 6 Metre Cable Length
- Euro Connection
- 24v Motor
- External Wire Tensioner
- Duraflex Cable System
- Speed Control at Torch (machine capability dependent)



**\$925.00**  
Including GST  
\$804.35 excluding GST  
XASP24-24-P1-60ER

SUREGRIP SP24  
200 AMP

SUREGRIP SP36  
270 AMP

**\$980.00**  
Including GST  
\$852.17 excluding GST  
XASP36-24-P1-60ER



**BONUS**  
Via Redemption\*

WHEN YOU PURCHASE:  
**VIPER ARC160 DC WELDER**  
XA-VA160

**\$30**  
VALUE

Xcel-Arc Branded T Shirt

**BONUS**  
Via Redemption\*

WHEN YOU PURCHASE:  
**RAZORWELD ARC180**  
XA-RZARC180-K

**\$86**  
VALUE

Xcel-Arc Skull Rag, Xcel-Arc Black Mig Welding Gloves, Xcel-Arc Branded T Shirt

**BONUS**  
Via Redemption\*

WHEN YOU PURCHASE:  
**RAZORWELD TIG220PFC**  
XA-RZTIG220PFC-T2

**\$167**  
VALUE

E3 Tungsten 10pcs, Gas Lens Body Starter Kit, Xcel-Arc Branded T Shirt

**BONUS**  
Via Redemption\*

WHEN YOU PURCHASE:  
**RAZORWELD TIG200 AC/DC PFC**  
XA-RZTIG200ACDCPFC-T3

**\$214**  
VALUE

E3 Tungsten 10pcs, Gas Lens Body Starter Kit, Xcel-Arc Black Tig Welding Gloves, Xcel-Arc Branded T Shirt

**BONUS**  
Via Redemption\*

WHEN YOU PURCHASE:  
**VIPER TIG200PDC TIG/MMA WELDER**  
XA-TIG200VP-K

**\$63**  
VALUE

Xcel-Arc Magnetic Position Holder, Engineers Chalk Holder, Xcel-Arc Branded T Shirt

**BONUS**  
Via Redemption\*

WHEN YOU PURCHASE:  
**VIPER MIG135 SYNERGIC MIG BUNDLED KIT**  
XA-MIG135V-BK

**\$30**  
VALUE

Xcel-Arc Branded T Shirt

## ARE YOU READY? REDEMPTION DEALS ARE BACK

SCAN TO REGISTER YOUR MACHINE ONLINE AND CLAIM YOUR ELIGIBLE REDEMPTION PACKAGE, PLUS RECEIVE AN ADDITIONAL 6 MONTHS WARRANTY.

SCAN HERE

**BONUS**  
Via Redemption\*

WHEN YOU PURCHASE:  
**RAZORWELD MIG350WRZ**  
XA-MIG350WRZ-K

**\$410**  
VALUE

Xcel-Arc Welding Helmet & MIG Spares Starter Kit, Xcel-Arc Branded T Shirt

**BONUS**  
Via Redemption\*

WHEN YOU PURCHASE:  
**RAZORWELD MIG220 WELDER**  
XA-RZMIG220-K

**\$88**  
VALUE

Xcel-Arc MIG Spares Starter Kit & Mig Torch Holder with Magnetic Base, Xcel-Arc Black Mig Welding Gloves, Xcel-Arc Branded T Shirt

**BONUS**  
Via Redemption\*

WHEN YOU PURCHASE:  
**RAZOR CUT45CNC**  
XA-RZCUT45CNC-K

**\$155**  
VALUE

Plasma Electrodes, SC80 Plasma Cutting Tips, Xcel-Arc Black Multi Purpose Welding Gloves, Xcel-Arc Branded T Shirt

**BONUS**  
Via Redemption\*

WHEN YOU PURCHASE:  
**RAZORWELD TIG320 AC/DC WELDER**  
XA-TIG320RZ ACDC-K

**\$182**  
VALUE

E3 Tungsten 2pcs, Gas Lens Body Starter Kit, Xcel-Arc Black Tig Welding Gloves, Xcel-Arc Branded T Shirt

**BONUS**  
Via Redemption\*

WHEN YOU PURCHASE:  
**RAZORWELD MIG250W PFC WELDER**  
XA-RZMIG250WPFC-K

**\$386**  
VALUE

Xcel-Arc Welding Helmet & MIG Spares Starter Kit

**BONUS**  
Via Redemption\*

WHEN YOU PURCHASE:  
**RAZORWELD MIG500RZSWF**  
XA-MIG500RZSWF-K

**\$387**  
VALUE

Xcel-Arc Welding Helmet & XcelArc Welding Jacket, Xcel-Arc Branded T Shirt

**BONUS**  
Via Redemption\*

WHEN YOU PURCHASE:  
**RAZOR CUT120**  
XA-CUT120RZ-K

**\$242**  
VALUE

Cutting Buggy, Plasma Cutting Tips, SC120 Plasma Electrodes, Xcel-Arc Branded T Shirt



## ELIPSE® HALF-MASK P2 RESPIRATOR

The Elipse® Half-Mask P2 Respirator combines a particulate filter with an activated carbon cloth to provide a minimum 99.95% filtration against odours, dust, all types of fumes, oil and water mists and micro-organisms. It is designed to fit under most welding helmets and welding masks.

- Approved to AS/NZS 1716:2012 as a P2 Reusable Respirator, as the P3 filters are fitted on Half Mask.
- Latex and silicone-free, lightweight TPE face piece that is comfortable to wear for long periods of time.
- Low profile filters provide an unobstructed view.
- Compatible with other PPE safety products including visors and welding helmets.



XA-MASK-SM Elipse P2 Welding Mask - Small/Medium  
XA-MASK-ML Elipse P2 Welding Mask - Medium/Large

**\$78.95**  
Including GST  
\$68.65 excluding GST

## P3 REPLACEMENT FILTER SET

Replacement filters for the Elipse® Half-Mask P2 Respirator. P3 >99,95% for 0,3 µ particulate. Mechanical type multi-layer HESPA Synthetic media with TPE flexible overmolded / encapsulated. Glued additional carbon activated impregnated media



**\$34.50**  
Including GST  
\$30.00 excluding GST

XA-FILTER-TP Replacement P3 Filter Pack



## WELDING FUME EXTRACTOR 230V SINGLE PHASE

Portable fume extraction system with moveable and flexible arm. Capable of filtering an area of up to 8 cubic metres. Provides easy & effective protection against harmful emissions of welding fumes and grinding dust. Internal collection tray for removal of particles and fitted with long-life filter element.

**WARNING! WORKSAFE NEW ZEALAND**  
Prolonged exposure to welding fumes is a serious hazard to workers respiratory health.

Welding and hot cutting produce metal and fluxing fumes made up of toxic gases and very fine particles. Inhaling welding fumes can cause ill health.

- Acute bronchitis
- Airway irritation
- Occupational asthma
- Metal fume fever
- Pneumonitis
- COPD - Chronic obstructive pulmonary disease
- Cancers
- Pneumoconiosis



Download the WORKSAFE Fact Sheet



### Technical Data

Air Volume	2000 ± 100m³/h
Air Suction Arm	1000m³/h
Motor Power	0.75kw
Working Voltage	240V/50Hz 1 Phase
Filtering Area	8.0m³
Maximum Pressure	1900Pa
Compressed Air	0.5-0.6MPa
Filtration Efficiency	>99.9%
Noise Level	<74 ± 5 dB(A)
Dimensions	510x610x999mm
Weight	98 ± 5Kg
Warranty	2 years



**\$4,599.00**  
Including GST  
\$3,999.13 excluding GST  
KSJ-0.7S



## WELDING RESPIRATOR AS/NZS P2 PROTECTION

**NOW WITH EXTERNAL GRIND BUTTON**

- Positive pressure system
- Long lasting P3 filter
- Auto shutdown mode
- 3 airflow levels
- Low airflow / low battery alarm
- Side or rear mount of blower unit
- Digital 4 sensor auto darkening helmet
- AS/NZS 1716:2012 approved
- Warranty 1 year - Blower Unit
- Warranty 2 years - Welding Helmet



XA-5122(D)



External grind button



**\$1,265.00**  
Including GST  
\$1,100.00 excluding GST  
XA-PAPR-B

## XCEL-ARC PAPR FILTER

**\$40.00**  
Including GST  
\$34.78 excluding GST  
XA-P0404



## PAPR RE-CHARGABLE Li ION BATTERY

Li ION 12V 4400mAh

**\$180.00**  
Including GST  
\$156.52 excluding GST  
XA-P0301



## XA PAPR CARBON PRE FILTER

**\$57.99**  
Including GST  
\$50.43 excluding GST  
XA-P0403-C



## XA PAPR CARBON FILTER

**\$117.00**  
Including GST  
\$101.74 excluding GST  
XA-P0404-C



## DIGITAL WELDING MASK

Auto-Darkening Goggles - Intergal LED Headlamp  
MIG • MMA • TIG • Plasma • Gas

- External Digital Control Panel
- Low Profile Design

### Technical Data

Reaction Time	0.08ms
Arc Sensors	2
Classification	1/1/1/2
Dark State Shades	5-9 / 9-13
Time from Dark to Light	0.01-0.9s
Sensitivity Setting	Adjustable
Delay Control	Adjustable
Power Supply	Battery, Solar Cells
Min TIG Amperage	5 Amps
Compliant Standard	AS/NZS 1338.1:2012



**\$239.00**  
Including GST  
\$207.83 excluding GST  
XA-SHIELD

Kit Contents: RazorShield Goggles, Face Mask, Hood, LED Lamp, Head Band, Elastic Band, Spare Cover Lens



## CO2 SHIELDED FLUX CORE WIRE AWS D1.8M:2009 SEISMIC APPROVED

Suitable for Structural & General Fabrication, Transport Engineering, Agriculture Equipment, Heavy Machinery & Marine Engineering

- AWS A5.20 E71T-1C
- Fast Freezing Slag
- All Position Welding
- Smooth Weld Bead
- Smooth Arc Transfer
- ABS Approvals



Code	Description	+GST	INCL
XFC721215	XA E71T-1C CO2 Flux Core Wire 1.2mm x 15kg	\$80.00	\$92.00
XFC721615	XA E71T-1C CO2 Flux Core Wire 1.6mm x 15kg	\$80.00	\$92.00

## ER100S-G HIGH TENSILE MIG WIRE

### CHROME NICKEL MOLYBDENUM ALLOYED

Suitable for Structural Steel, Transport Engineering, Heavy Equipment, Earth Moving Repairs & Fabrication, Crane Repairs & Fabrication. Petrochemical Industry

- High Tensile Strength Welds 690MPa (100,000psi)
- Copper Coated & Precision Layer Wound
- Gas: 75-95% Argon / Balance Co2 or 98% Argon 2%O2



Code	Description	+GST	INCL
XA-100SG1015	ER100S-G HighTensile Mig Wire 1.0mm x 15kg	\$140.87	\$162.00
XA-100SG1215	ER100S-G HighTensile Mig Wire 1.2mm x 15kg	\$136.52	\$157.00

## 5356 ALUMINIUM MIG WIRE

Suitable for all Aluminium Welding & Fabrication, General Engineering, Transport & Marine Engineering.

- Triple Shaved
- X-Ray Quality
- Precision Layer Wound
- Smooth Feeding
- Low Fume Factor
- International Approvals



Code	Description	+GST	INCL
XA530805	XA5356 x 0.8mm Al Mig Wire x 0.45kg Spool	\$20.61	\$23.70
XA530905	XA5356 x 0.9mm Al Mig Wire x 0.45kg Spool	\$20.61	\$23.70
XA531005	XA5356 x 1.0mm Al Mig Wire x 0.45kg Spool	\$20.61	\$23.70
XA531205	XA5356 x 1.2mm Al Mig Wire x 0.45kg Spool	\$20.61	\$23.70
XA530920	XA5356 x 0.9mm Al Mig Wire x 2.0kg Spool	\$61.74	\$71.00
XA531020	XA5356 x 1.0mm Al Mig Wire x 2.0kg Spool	\$69.13	\$79.50
XA531220	XA5356 x 1.2mm Al Mig Wire x 2.0kg Spool	\$66.52	\$76.50
XA531070	XA5356 x 1.0mm Al Mig Wire x 7.0kg Spool	\$192.87	\$221.80
XA531270	XA5356 x 1.2mm Al Mig Wire x 7.0kg Spool	\$185.74	\$213.60

## NEW! HYPERCORE GASLESS MIG WIRE

XA HYPERCORE™ E71T-GS is for single pass fillet and lap welding on galvanized or carbon steel as thin as 1.2mm without burn-through.

XA HYPERCORE™ E71T-11 all position general purpose gasless wire for single pass & limited multiple pass welds, ideal for mild & galvanised steel up to 12mm material thickness.



Code	Description	+GST	INCL
XA-E71TGS0845	XcelArc HYPERCORE E71T-GS Gasless Wire 0.8mm x 4.5kg Spool	\$93.00	\$106.95
XA-E71T110945	XcelArc HYPERCORE E71T-11 Gasless Wire 0.9mm x 4.5kg Spool	\$89.00	\$102.35
XA-E71T111250	XcelArc HYPERCORE E71T-11 Gasless Wire 1.2mm x 5.0kg	\$77.00	\$88.55
XA-E71T111215	XcelArc HYPERCORE E71T-11 Gasless Wire 1.2mm x 15.0kg	\$300.00	\$345.00

## HEAVY DUTY EXTENSION LEADS IDEAL FOR INVERTER WELDING MACHINES

### HEAVY DUTY RUBBER SHEATHED CABLE

- Prevents Damaging Voltage Drop
- IP66 Water Proof Plug & Socket
- 2.5mm Copper Core Wire
- AS/NZ Standards Approved



Code	Description	+GST	INCL
XA-REL15A-10M	Xcel-Arc Rubber 10m Extension Lead	\$107.78	\$123.95
XA-REL15A-15M	Xcel-Arc Rubber 15m Extension Lead	\$134.74	\$154.95
XA-REL15A-20M	Xcel-Arc Rubber 20m Extension Lead	\$159.13	\$183.00

## ESR11- GENERAL PURPOSE (G.P) ELECTRODE

For structural steelwork, workshop & general maintenance welding. All positional welding with good gap-bridging, smooth arc, easy restriking properties. Welds are smooth, slightly concave and blend into the base metal without undercutting. Suitable for welding galvanized steel, primer painted and slightly rusted components.

AWS/ASME SFA 5.1 E6013

Packaged in Convenient 2.5kg & 5kg Recylable Plastic Cannister



Code	Description	+GST	INCL
ESR1125-25P	ESR11 Electrode 2.5mm 2.5kg Plastic Cannister	\$29.00	\$33.35
ESR1125-50P	ESR11 Electrode 2.5mm 5.0kg Plastic Cannister	\$58.00	\$66.70
ESR1132-25P	ESR11 Electrode 3.2mm 2.5kg Plastic Cannister	\$28.00	\$32.20
ESR1132-50P	ESR11 Electrode 2.5mm 5.0kg Plastic Cannister	\$51.00	\$58.65

## ESB40 - E7016 BASIC LOW HYDROGEN ELECTRODE

Suitable for welding fabrication of dynamically loaded steel constructions, bridge, shipbuilding, pipe-line, pressure vessels, tanks, boiler and machines where high toughness is required. Weld metal recovery is approx. 115 %. Smooth and clean welds merging into base metal without undercuts. Good gap bridging properties. Welds are of X-ray quality.

AWS/ASME SFA 5.1 E7016



Code	Description	+GST	INCL
ESB4025-50	ESB40 - 7016 Electrode 2.5mm 5.0kg Pkt	\$64.30	\$73.95
ESB4032-50	ESB40 - 7016 Electrode 3.2mm 5.0kg Pkt	\$59.78	\$68.75
ESB4040-65	ESB40 - 7016 Electrode 4.0mm 6.5kg Pkt	\$72.43	\$83.30

## 3PHASE ROBUST EXTENSION LEADS VERSATILE LENGTH OPTIONS FOR EVERY NEED

Explore Rubber 3Phase Extension Leads in 10m, 20m, and 30m. Equipped with durable 32amp plugs and sockets for demanding settings.

**NEW!**

Thickness 4x6 mm<sup>2</sup>



Code	Description	+GST	INCL
XA-REL3PH32A-10M	10m Extension Lead, 32amp Plug & Socket	\$256.52	\$295.00
XA-REL3PH32A-20M	20m Extension Lead, 32amp Plug & Socket	\$424.78	\$488.50
XA-REL3PH32A-30M	30m Extension Lead, 32amp Plug & Socket	\$593.91	\$683.00

## BRAIDED FOR MAXIMUM HEAVY DUTY ROBUST AND IDEAL FOR CONSTRUCTION SITES

### BRAIDED DOUBLE SHEATHED CABLE

- Prevents Damaging Voltage Drop
- Crush and Cut Resistant
- IP66 Water Proof Plug & Socket
- 2.5mm Copper Core Wire
- AS/NZ Standards Approved



Code	Description	+GST	INCL
XA-BEL15A-10M	Xcel-Arc Braided 10m Extension Lead	\$115.65	\$133.00
XA-BEL15A-15M	Xcel-Arc Braided 15m Extension Lead	\$154.78	\$178.00



**102.5x102.5mm  
LARGEST VIEWING  
AREA IN NZ**



## TOXIC

**PROVEN RELIABILITY  
BOLD GRAPHICS**

- MIG/MMA/TIG Compatible
- 2 Arc Sensors
- Grind Mode (External)
- Variable Shade 9~13 (External)
- Sensitivity & Delay Controls
- Battery & Solar Powered
- Switching Speed 0.08 m/s
- Mag Lens Holder
- Classification 1/1/1/2
- Certified AS/NZS 1338.1



## AS6000F

**BEST SELLER  
WIDE VIEW 100 x 60MM**

- MIG/MMA/TIG Compatible
- 4 Arc Sensors
- Grind Mode
- Variable Shade 9~13
- Sensitivity & Delay Controls
- Job Memory Recall x 3
- Battery & Solar Powered
- Switching Speed 0.08 m/s
- Mag Lens Holder
- Classification 1/1/1/2
- Certified AS/NZS 1338.1



## CHAOS

**EXTERNAL SHADE ADJUSTMENT  
LARGE VIEW AREA 100 x 60MM**

- MIG/MMA/TIG Compatible
- Wide 100 x 60mm Viewing Area
- Variable Shade 9~13
- Sensitivity & Delay Controls
- Comfort Headgear
- Analogue Controls
- Replaceable Batteries
- Four Independent Sensors
- Grind Mode Function
- Classification 1/1/1/2
- Compliant to AS/NZS 1338.1



## AS8000D

**EXTERNAL GRIND BUTTON  
WITH LARGE VIEWING AREA**

- MIG/MMA/TIG Compatible
- Massive 100 x 83.4mm Viewing Area
- Variable Shade 5~9 / 9~13
- 4 Point Harness
- Comfort Headgear
- 3 Memory States
- Back-up Battery
- 4 Arc Sensors
- External Grind Button
- Classification 1/1/1/1
- Compliant to AS/NZS 1338.1



## AS9000D

**WITH LARGER VIEW  
AND EXTERNAL CONTROLS**

- MIG/MMA/TIG Compatible
- 1/1/1/1 Classification
- Larger View Area 102.5x102.5mm
- Auto Shade Select | 3.0 Light State
- 5 Arc Sensors
- External Grind Button
- 5~9 / 9~13 Shade Control
- 4 Point Harness | Back-up Battery
- Standards  
AS/NZS 1337.1 B (High Impact)  
AS/NZS 1338.1 (Auto-Darkening)



TOXIC

**\$138.00**  
Including GST  
\$120.00 excluding GST

AS6000F

**\$199.00**  
Including GST  
\$173.04 excluding GST

CHAOS

**\$206.00**  
Including GST  
\$179.13 excluding GST

AS8000D

**\$343.00**  
Including GST  
\$298.26 excluding GST

AS9000D

**\$457.00**  
Including GST  
\$397.39 excluding GST

“Want to know more?” Visit [www.xcelarc.nz](http://www.xcelarc.nz) or contact your nearest Xcel-Arc and Razorweld stockist today!



Special pricing valid until 28<sup>th</sup> February, 2025

**RAZORWELD RAZORCUT**



**26 Harrow Street  
Dunedin**

**Tel. 03-474 0612  
Email: [sales@betech.co.nz](mailto:sales@betech.co.nz)**